

Equipment List and Capabilities of Victor Printing

FORMS MANUFACTURING

PRINTING EQUIPMENT

3 Color 14" DIDDE 860 MCM

- 17.5" Max Web Width
- Double Numbering, Double Punching
- Double Cross Perfs
- Roll to Roll, Roll to Fold

4 Color 17" DIDDE 860 MCM

- 17.5" Max Web Width
- Double Numbering, Double Punching
- Double Cross Perfs
- Roll to Sheet

2 - 4 Color 17" DIDDE 860 MCM

- 17.5" Max Web Width
- Double Numbering, Double Punching
- Double Cross Perfs
- Roll to Roll, Roll to Fold

3 Color 22" DIDDE 860 MCM

- 20.5" Max Web Width
- Double Numbering, Double Punching
- Double Cross Perfs
- Roll to Roll, Roll to Fold

4 Color 22" DIDDE ML 1000

- 20.5" Max Web Width
- Double Numbering, Double Punching
- Double Cross Perfs
- Roll to Roll, Roll to Fold

4 Color DIDDE 860 MVP

- 11", 11.667", & 14" Cylinders
- 18" Max Web Width
- Single Cross Perf, Single Punch
- Roll to Sheet

5 Station DIDDE Conserver Kleet Collator

- 17" Wide Sheet Collator
- Double Numbering, Double Punching
- Crash Numbering

8 Station Harris 625 Snap Collator

- 14", 17", & 22" Heads
- 18" Web Width
- Crash Numbering

6 Station Harris 625 (Continuous) Collator

- 14", 17", & 22" Heads
- 16.5" Web Width
- Crash Numbering

FORMS MANUFACTURING

CAPABILITIES

CONTINUOUS FORMS

Presses (.5" Lock-up)

- 3 Color 14" DIDDE 860 MCM
- 4 Color 17" DIDDE 860 MCM
- 3 Color 22" DIDDE 860 MCM
- 4 Color 22" DIDDE ML 1000

Depths

- 3.5" • 7.33"
- 3.667" • 8.5"
- 4.25" • 11"
- 5.5" • 14"
- 7"

Maximum Parts

- 6 Parts Maximum

UNIT SETS

Presses (.5" Lock-up)

- 3 Color 14" DIDDE 860 MCM
- 4 Color 17" DIDDE 860 MCM
- 3 Color 22" DIDDE 860 MCM
- 4 Color 22" DIDDE ML 1000

Standard Stub Width

| | | | | | | |
|------------|------|-------|------|--------|--------|------|
| Short Run | 3.4" | 4.25" | 5.5" | 5.667" | 7.337" | 8.5" |
| Medium Run | 3.4" | 4.25" | 5.5" | 5.667" | 8.5" | 11" |

Maximum Parts

- Up to 8 parts without a sectioning charge.

LASER CUT SHEETS

Presses (.5" Lock-up)

- 4 Color 11", 11.667", 14" DIDDE MVP
- 4 Color 22" DIDDE ML 1000

Multi-Part Loose Collated Laser Sets

- Laser Checks
- Laser Perfs, Punching, Numbering

Kirk Rudy Ned Jet

- Inkjet System for Variable Data, Barcoding, and Jumbo Numbering

MANIFOLD BOOKS

The maximum number of ply's on manifold book is fifty (50) 3-part sets. Covers are 150 lb. white or manila tag, backed with 1 ply of .030 chipboard. All books are stitched with a minimum of 2 staples. Printed cover and taped stub are not standard, but available at an up charge.

SINCE 1919, GREAT SERVICE NEVER GETS OLD



P.O. Box 707 • One Victor Way • Sharon, PA 16146
800.443.2845 • Fax 724.342.6147 • www.victorptg.com



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FORMS MANUFACTURING

STANDARDS

BASE INK COLORS

- Black
- Reflex Blue

STANDARD INK COLORS

- Process Blue
- Blue 300
- Pantone Yellow
- Orange 165
- Green 347
- Warm Red
- Red 185
- Maroon 208
- Brown 464
- Gray 423

STANDARD BACKER

- Black
- Gray 423

NUMBERING

- 3/16" number, Red 185, list missing
- Guaranteed no missing numbers available at an up charge.
- Gray 423

MARGINALS

- Red 185 standard - when press numbering, marginal and numbers must be the same color.
- 5" maximum length on marginal at right angle to the stub.

PUNCHING (STANDARD SPACING)

- 2 Holes: 2.75" Center to Center
- 3 Holes: 4.25" Center to Center
- 5 Holes: 1.375" Center to Center
- Bindery drilling is available

CARBONS

- Standard Carbons: Overlap left & right margin
- Perfs by .125"
- Strip Carbon: 1000 min.
- Pattern Carbon: 2500 min.
- Perfed Carbon: 1000 min.

GLUING

- Line or spot gluing, right or left margins
- No cross web gluing

NCR DESENSITIZING

- Up to 40 sq. inches per ply
- For Larger areas consult factory

EXACT QUANTITY

- Available at an up-charge
- Up to 10% over-run or under-run standard

BREAKS

- All breaks are flagged on the outside of the carton
- 5% up-charge for repairing breaks with perforated tape

PADDING

- Sets or singles, maximum 1" thick

PACKAGING

- Poly wrapping in standard quantities (no up-charge)

| | 2 pt. | 3 pt. | 4 pt. | 5 pt. | 6 pt. | 7 pt. | 8 pt. |
|-----|-------|-------|-------|-------|-------|-------|-------|
| OTC | 200 | 200 | 100 | 100 | 100 | 50 | 50 |
| NCR | 200 | 200 | 200 | 100 | 100 | 100 | 100 |

(Note: quantities based on standard paper weights) Poly labels or inner boxes available at an up-charge.

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